



# Technical Data Sheet

## HRA081 / HRB081

### USAGE

Hardener HRA081 & HRB081 is designed to chemically extend the water base and discharge ink resistance of Direct Emulsions and Capillary Film.

### HOW TO USE:

1. Completely process stencils. Make sure stencils are dry. Inspect and touch up screen as necessary.
2. Mix Part HRA081 and Part HRB081 components at a 1:1 ratio. Do not add water. Mix what you need on a weekly basis.
3. Apply Hardener HRA081 & HRB081 to the screen using a sponge, soft cloth, or a spray bottle. Completely dry screen after hardener is applied.
4. Inspect screen to see if any hardener has dried into the image area. Rinse with tap water to remove any Hardener residue. Allow screen to dry.

### HANDLING

1. The use of waterproof gloves and protective eyewear are recommended when using Hardener HRA081 & HRB081.
  2. Do not thin Hardener HRA081 & HRB081 with either water or solvent. Use as is in order to maximize its effect.
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